

Work Order ID 120317

Thursday, January 29, 2015 8:48:13 AM

120317

Reprint

Page 1

Item ID: D3270-041 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Fuel Scupper Assembly
 Start Date: 6/4/2014 Start Qty: 8.00 *8* Cust Item ID:
 Required Date: 6/4/2014 Req'd Qty: 8.00 *8* Customer:
 Reference:

Approvals: Process Plan: ML5 Date: 15-01-29 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3270	Rev B

100									
100	Small Fab	0.00							
Small Fab	Memo	0.00							
Small Fab	Cut D3270-3 as per Dwg D3270								

110									
110	Weld per dwg A/R Aluminum rod Batch: <u>14129399</u>	0.00							
Large Fab	Large Fab								
Large Fab	Memo	0.00							
Large Fab	Weld D3270-3 to D3270-1 as per Dwg D3270 using welding Jig D3270-041T1 and QSI 004.								

120									
120	QC9- Inspect visual per QSI004- Fusion Welds	0.00							
QC									
Quality Control	Memo	0.00							

DAS
9
9-89

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Item ID: D3270-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Fuel Scupper Assembly
 Start Date: 6/4/2014 Start Qty: 8.00 ***8*** Cust Item ID:
 Required Date: 6/4/2014 Req'd Qty: 8.00 ***8*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130	QC5- Inspect part completeness to step on W/O	0.00							
130									
QC	Memo	0.00				⑧	15-02-03		DAS 9 9-89
Quality Control									

140	Chemical Conversion Coat per QSI005 4.1	0.00							
140									
HandFinish	Memo	0.00				8X			OK 15/2/3
Hand Finishing									

150	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum	0.00							
150									
Powdercoat	Memo	0.00							
Powder Coating	START Time: 3:00 OVEN TEMPERATURE: 820° FINISH TIME: 3:30					80	15-2-3		DAS 34 9-89

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Item ID: D3270-041 Accept ***N9000040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Fuel Scupper Assembly
Start Date: 6/4/2014 Start Qty: 8.00 ***8*** Cust Item ID:
Required Date: 6/4/2014 Req'd Qty: 8.00 ***8*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC3- Inspect Part Finish	0.00							DAS 38 9-89
160						8			
QC	Memo	0.00							
Quality Control									FEB 03 2015
165	Identify as per dwg & Stock Location: <u>ST</u>	0.00							
165						8			FEB 04 2015
Packaging	Memo	0.00							DAS 05 9-89
Packaging									
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									MLJ 15-02-05

Handwritten signature/initials

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D3270-041

Required Date: 6/4/2014

Required Qty: 8.00

Comments: IPP Rev:A New Issue 05-11-01 JLM

D3270-1

Manufactured

No

100

Each

27.0000

1

8

D3270-1

12 154-30

Mounting Base

WA002Loc Qty**Loc Code**

WA002

27

24076 烟 11

27

M6061T6T0.375W.035

Purchased

No

100

f

116.6500

0.6666

5.613474

M6061T6T0 375W 0.35

**

Q 15-1-30

6061-T6 RD Tube .375 x.035W

Location

Loc Qty

Loc Code

MAT013

116.65

124491

72

m130071 X ~~5773~~

44.65

25'